

072306T4LTH

LEATHER TECHNOLOGY LEVEL 6

TEX/OS/LT/CR/08/6/A

Operate Leather Production Machines

March/April 2025



**TVET CURRICULUM DEVELOPMENT, ASSESSMENT AND CERTIFICATION
COUNCIL (TVET CDACC)**

PRACTICAL ASSESSMENT

INSTRUCTIONS TO ASSESSOR

1. Assess the candidate as the practical progresses observing the critical areas
2. You are required to mark the practical as the candidate perform the tasks
3. You are required to take video clips at critical points
4. Ensure the candidate has a name tag and registration code at the back and front

OBSERVATION CHECKLIST

Candidate's Name & Registration Code			
Assessors Name & Registration Code			
Venue of Assessment			
Date of Assessment			
Items to be Evaluated: <i>Please award marks as appropriate. Give a brief comment on your observation.</i>	Marks Available	Marks Obtained	Comments
1. Wore personal protective equipment. - dust coat/overall - safety boots - Gloves - Mask - Ear muffs <i>(award 1 marks or zero)</i>	1 1 1 1 1		
TASK 1: OPERATE A SPLITTING MACHINE TO SPLIT LEATHER AND OBTAIN A GAUGE OF 1.2MM			
2. Identified the material and machine - Splitting machine - Piece of leather <i>(award 1 mark or zero)</i>	1 1		

3. Splitted the leather - Switched on the machine and checked the position of the knife - Adjusted the blade to coincide with splitting line for uniform and accuracy of splitting - Sharpened the blade by adjusting the grinding screws - Adjusted the splitting thickness of the components using thickness adjusting wheel - Fed the leather one by one - Checked the uniformity using thickness measuring equ (1.2mm) - Inspected the quality of (award 3 marks or zero)	3 3 3 3 3 3		
SUB TOTAL 1:	28		
TASK 2: OPERATE A SKIVING MACHINE TO SKIVE LEATHER TO A WIDTH OF 3MM			
4. Splitted the leather - Switched on the machine and checked the position of the blades - Adjusted the blade to coincide with skiving line for uniform and accuracy of skiving - Sharpened the blade	3 3		

- Adjusted the skiving length and thickness of the components - Fed the leather one by one along the edges - Checked the uniformity by measuring the width using a steel rule (3mm) - Inspected the quality of the skive (award 3 marks or zero)	3 3 3 3 3		
Sub Total 2:	21		
5. Perform housekeeping activities - Ensured clean working area before starting - Maintained tidiness during operation - Proper waste disposal (award 1 mark or zero)	1 1 1		
PRODUCT CHECKLIST			
Items to be evaluated	Marks Available	Marks Obtained	Comments
6. Appearance of the split - Uniformity of the split - Correct thickness(1.2mm) - Free from splitting defects	1 1 1		
7. Appearance of the skive - Uniformity - Correct width(3mm)	1 1		

SUB TOTAL 3:	5		
GRAND TOTAL	54		
ASSESSMENT OUTCOME			
The candidate was found to be: ☐ Competent ☐ Not yet Competent <i>(Please tick as appropriate)</i> <i>(The candidate is competent if the candidate obtains at least 50%)</i>			
Feedback from the Candidate:			
Feedback to the Candidate:			
Candidate Signature		Date:	
_____		_____	
Assessor's Signature		Date	
_____		_____	

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